

Linkage Replacement Instructions Technology Ambrose™, Bristol™, Dover™, Pharos™, Montauk™, Aton™, XtremeBeam™, Daymark™ Group



5. Binding Post

You must loosen the set screw before loosening the binding post.



Use the Phillips head screwdriver to hold the bolt while screwing or unscrewing the set screw with the wrench.



Use the flathead screwdriver to hold the barrel while tightening or loosening the bolt with the Phillips head screwdriver.

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You must lock the set screw after tightening the binding post.

*Note: If your headband was manufactured after 11/01/2016, the nylon patch will make the set screw tighter to screw in.



Do Not Use Thread Locking Glue On The Linkage. Can Cause Irreparable Damage to Linkage Leading to Hazardous Situations.

Disclaimer
While every effort has been made to ensure that information contained in this guide is accurate and complete, no liability
can be accepted for any errors and omissions. Long Island Technology Group makes no warranties for damages due to
mistaken operation, misuse, negligence of the user or malfunction of the equipment. Failure to follow the assembly
procedures as stated may result in serious injury.

Sizing Chart 1/4" 3/16" *Actual Size

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Technology

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1. Swivel	2. Daymark
1. Bolt (1/4") 2. Washer 3. Linkage 4. Washer 5. Washer 6. Swivel 7. Washer 8. Barrel 9. Set Screw ** Note the curvature of the washer is important and exaggerated in the images.	1. Bolt (3/16") 2. Washer 3. Fork Right 4. Linkage 5. Fork Left 6. Washer 7. Barrel 8. Set Screw
3. AtoN/XtremeBeam/Montauk	4. Ambrose/Bristol/Dover/Pharos
1. Bolt (1/4") 2. Washer 3. Linkage 4. Washer 5. Washer 6. Bar 7. Washer 8. Barrel 9. Set Screw	1. Bolt (3/16") 2. Fork Right 3. Washer 4. Linkage 5. Washer 6. Fork Left 7. Barrel 8. Set Screw